PRODUCT CONCEPT ELSIA





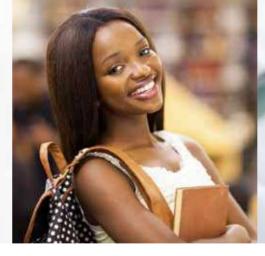
"Made in Fujitec"

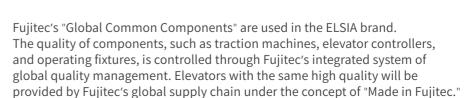
Fujitec is Creating and Leading the New Global Standard for Elevators



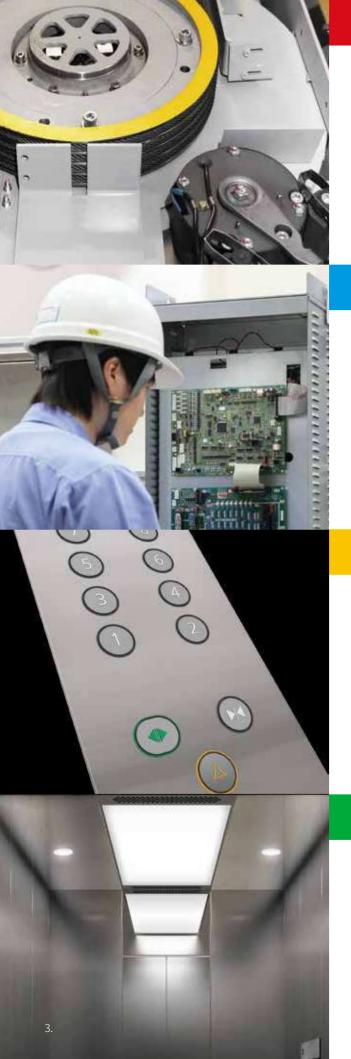








By manufacturing safe and reliable elevators in-house, we are building trust with people around the world.



Excellent Performance

The permanent magnetic synchronous gearless motors, which have been designed and developed by Fujitec, provide the utmost reliability and excellent driving performance. These motors reflect 75 years of accumulated know-how through our technological achievements in elevator manufacturing, which spans from product designing to fabrication.

Reliable Operation

Since all control-related components, ranging from control circuits to inverters, were independently developed by Fujitec, highly reliable elevator operation is established. In the event of an elevator malfunction, the elevator control system assembled with our components immediately detects the malfunction and maintains efficient and stable operation.

Universal Design

Under our universal designs, aesthetically refined buttons, displays, etc. on elevator operating fixtures are highly visible. Passengers will have a superb and comfortable riding experience.

Styles

Various decoration styles for the elevator interior and landing floors are offered by Fujitec.

Customers can select the most suitable decorative materials for car panels, car ceilings, car floorings, car operating boards and landing fixtures.

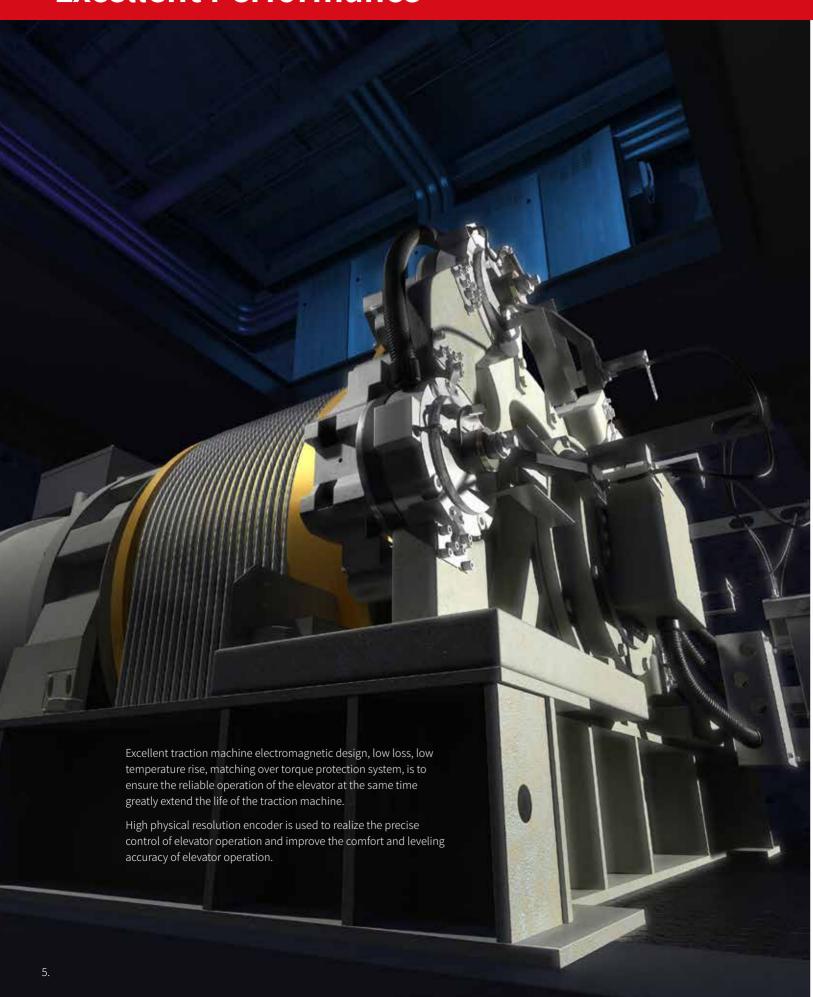




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Excellent Performance

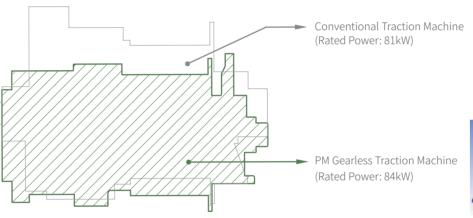


Driving System

The drive system of Fujitec high-speed elevators features a PM gearless motor. Through our R&D work which utilizes state-of-the-art CAE technologies and our own technical expertise accumulated over many years as a specialized elevator manufacturer, we have achieved in developing a compact traction machine where the machine weight is reduced by up to 30% compared to the machine weight of our conventional models.

Furthermore, the performance of the traction machine motor has also been improved by in-depth analysis and optimization of the magnetic circuit.





And and

Structural Analysis utilized CAE Technology

Appearance comparison with conventional Traction Machine
This machine is applied to the elevator with capacity 2000kg and speed 480m/min

Ultra-slim Door Operator with Permanent Magnetic Synchronous Motor

Fujitec new ultra-thin permanent magnet synchronous door machine, operates smoothly. Compared with the traditional asynchronous motor, the permanent magnet synchronous motor can save 35% energy.

On the basis of using Fujitec mature transmission form, the structure is improved, the thickness of the door operator is reduced by 50%, and the space of the shaft is effectively saved.

The key parts of the door operator are set in the opening area under the $\,$

support frame, which can effectively reduce the risk of trampling and foreign matter entry, and is convenient for inspection and maintenance.

35%

Energy saving by comparing with traditional asynchronous motor

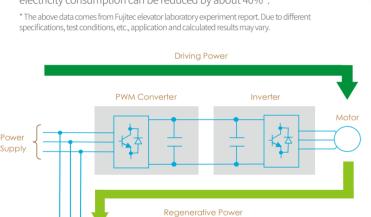


Excellent Performance

Advanced Frequency Conversion Control System to Realize Energy Saving

ELSIA introduce Japan Fujitec advanced and mature high-speed control system, the elevator's safety and comfort are perfectly reflected, and the customers enjoy the convenience brought by technology in silence and comfort.

Fujitec high-speed elevator equipped with PWM inverter (speed ≥5m/s), can feed the "Regenerative" electrical energy generated by the motor in the full load down and no load up motion to power supply device. The renewable energy can be used for other electrical facilities within the building, which helps to reduce overall power consumption. Compared to elevator systems without PWM inverters, electricity consumption can be reduced by about 40%*.



Virtual Passenger Optimization Method New-Generation Elevator Group Supervisory Control System

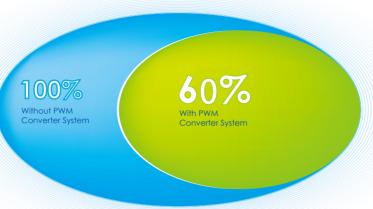
PWM CONVERTER SYSTEM

FLEX-NX SERIES

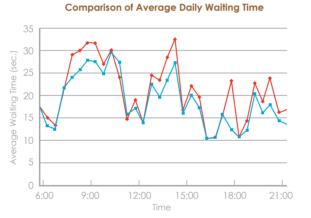
Fujitec has newly employed the Virtual Passenger Optimization Method, which virtually calculates the long-range waiting time of each passenger, based on extrapolated passenger arrival rates by travel direction at each floor from past learned data in order to execute the group supervisory control.

The system probabilistically extrapolates the number of passengers who arrive later at a stop where a hall call had already been registered or passengers who arrive at a stop where no hall call had been registered and then the system comprehensively calculates the passenger waiting time.

With such a design, it is possible to accurately reflect and predict the traffic situation of the whole building for the elevator traffic control, thereby enabling a reduction in the average daily waiting time for all passengers by up to 10%.

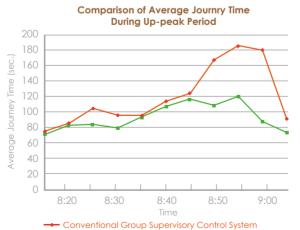


ENERGY SAVING EFFECT DIAGRAM



→ Conventional Group Supervisory Control System

- -- Virtual Passenger Optimization Method
- * The graph shows the results of a simulation to reproduce the daily traffic in an actual high-rise condominium having three elevator units and 33 stops.



Destination Reservation Guidance System

* The graph shows the results of a simulation to reproduce the traffic during the up-peak period in an office building having six elevators and 20 stops.

Comfort And Safety

Comfortable Ride

Handling the flowing air (a design factor) is essential for the elevator car in narrow shaft with ultra-high speed. Therefore, Fujitec elevator will use the experience and technology obtained from the joint research with DOME Co., Ltd. (a world-famous racing manufacturer) in the R & D of elevator, so as to minimize the impact of air flow.

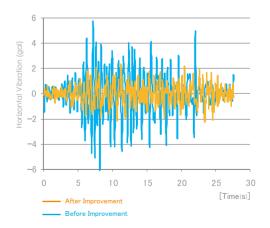
The result is that the noise and vibration have been greatly improved, so as to realize the super-high ride comfort during high-speed operation.



Improvement of Riding Comfort (Horizontal Vibration)

As the only means of fast transportation in buildings, elevators need a higher degree of quiet and comfort.

Therefore, in the development and design stage of elevator equipment, Fujitec has been committed to meeting the customer's sense of experience. In terms of hardware, CAE technology is fully used in the research and development of components to reduce vibration, in order to ensure high operation efficiency and ride comfort. In terms of software, high operation efficiency and ride comfort can be achieved through the following ways; Direct leveling (without low speed crawling), vector control of high performance inverter and PWM motor with high response current control.



This data comes from the test report of Huasheng Fujitc Elevator Co.,Ltd.'s laboratory.

Reliable Operation

EZSHUTTLE

During rush hours in urban office buildings, many passengers occupy the lobby in a short period of time and then, rush to the elevators responding to their up/down hall call registrations.

Currently, a fully occupied elevator receives many car call registrations and must stop at many floors in order to complete all passenger service in its traveling direction. This elevator operation process causes a long riding time for passengers.

In an elevator operating system with EZSHUTTLE, Passengers are required to register their destinations at the elevator floors rather than conventionally registering them inside the elevator.

FUJITEC

Floor 15

The EZSHUTTLE system then guides passengers to their assigned elevators, which will have been selected to minimize the number of destination stops based on the registered destinations.

This passenger guidance and elevator assignment provide passengers with uncongested elevator service and a reduction in passenger riding time by 50%* at peak travel periods.

* Based on comparisons of passenger riding time obtained under a conventional elevator operating system and that under a simulated EZSHUTTLE- equipped elevator operating system.



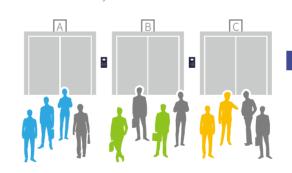


Conventional Elevator Operating System

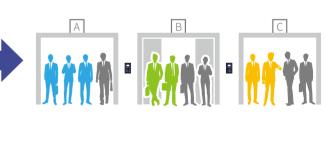
A B C A B C

Riding Time Reduction by 50%

Before Elevator's Arrival
Passengers wait in front of their assigned elevators as indicated on the entry terminals.



Riding the Elevator Each group of passengers takes the elevator bound for their zoned destinations.



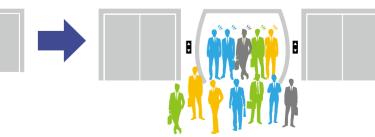
Conventional Elevator Operating System





Riding the Elevator

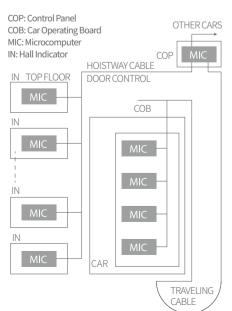
Passenger going to different zones ride in the same elevator. Some passengers are left behind by the overcrowded elevator.



Reliable Operation



Distributed Control System





- A 32-bit data bus provides high-speed and high-precision data transmission of input-output command signals between each microprocessor located in control panels, hall-call / car-call buttons, hall indicators and hall lanterns.
- High-speed data transmis with multiple protocols enables large-scale data processing at ten times the normal speed. This also improves the ability to monitor elevator running speed, landing precision and operating reliability as well as input-output command signals of car operating fixtures and operation indicators.
- The bus system is employed for data transmission between microcomputers located in every hall-call fixture, car operating board, and control panel. This bus system has strong protection against signal interference and has system-extending capability.

An elevator operation system with multiple microcomputers makes maximum use of the "Distributed Control System." Hall indicators, car operating boards, and control panels incorporate high-performance microcomputers. These independent microcomputers analyze elevator operating conditions utilizing self-diagnostic functions and implement immediate control of elevator operations. Also, data transmission buses among microcomputers increase data processing capability.

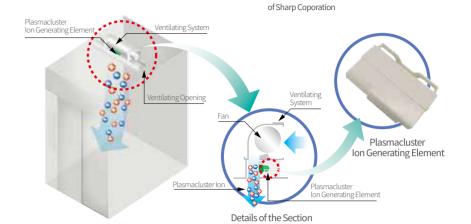
Universal Design

IONFUL

- Plasmacluster™ Ion Generating Device -

(Optional Specification)

Fujitec is the leading elevator company to have installed a Plasmacluster lon generating device in an elevator. This device built in a car's ventilation unit disinfects airborne mold, bacteria, viruses, allergens, and odor molecules as well as creating clean air in the elevator which enhances passenger comfort.



Multi-Beam Sensor

Multi-beam Sensor emits multiple infrared beams, creating an invisible curtain covering the doorway. If any of the beams is interrupted, the closing doors will stop and reopen. This function results in a significantly higher detection rate of a passenger and/or an object in the doorway.



Plasmacluster is a trademark

LED Down Lights on Car Ceiling

For car ceiling lighting, Fujitec adopts LED downlights, which are long-lasting and energy-efficient. This adoption contributes to the protection of the environment.

Lifetime	approx. 1,500 hours	approx. 20,000 hours	approx. 13 times
Wattage	90W	9W	1/10(one-tenth)



VONIC (Automatic Voice Announcement System)

(Optional Specification)

A computerized voice system (English) provides passengers with timely information about car directions, car arrivals, door opening and closing, and emergencies, etc.

[At the customer's request, announcements in other languages can be added.]

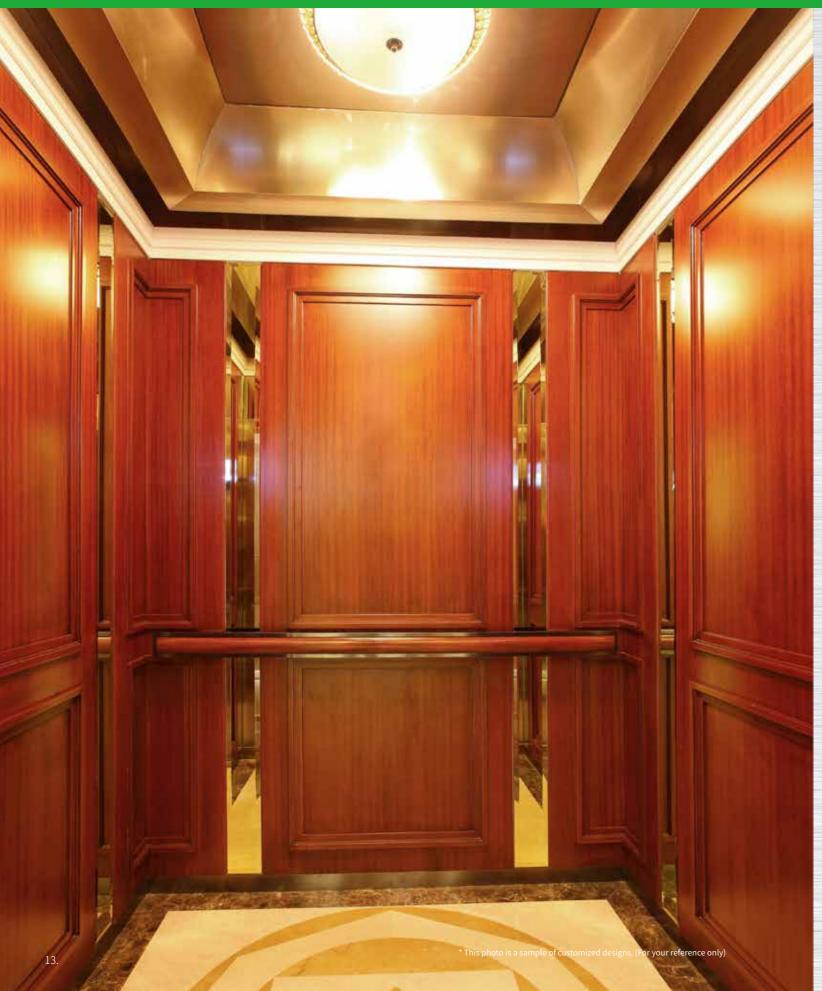






11. 12.

Styles Optional Car Design



CR-n1

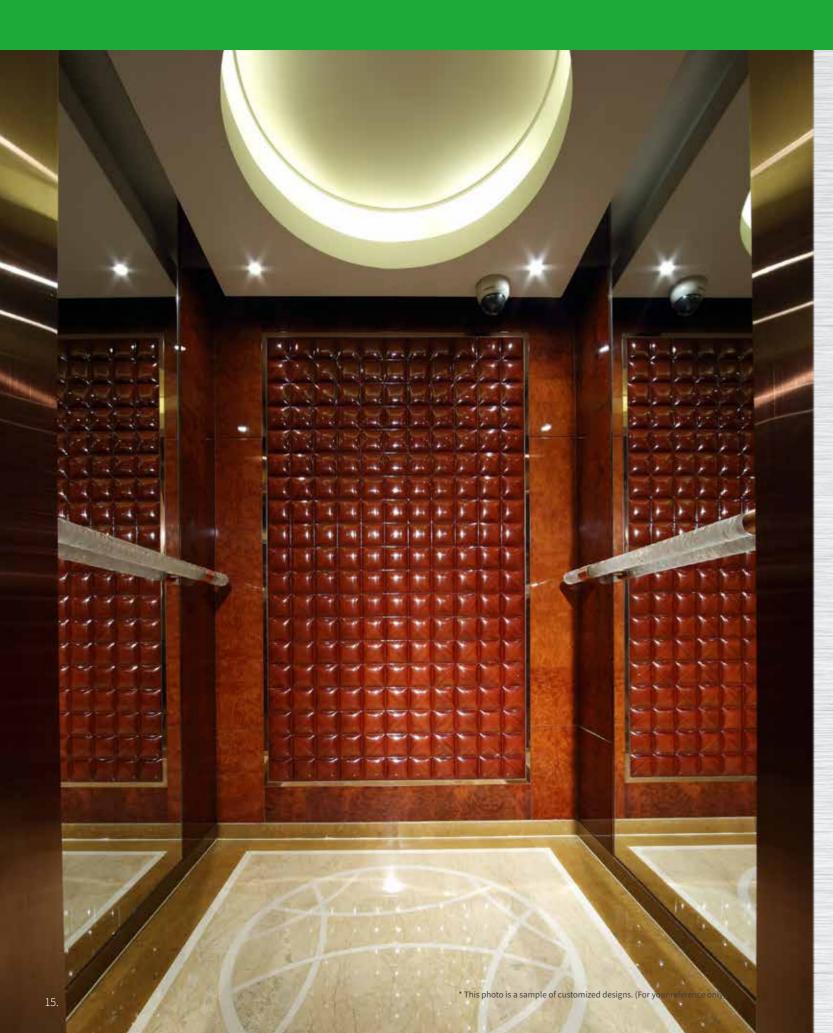


Car Doors



Ceiling:	Frame: Stainless Steel with Titanium Gold Mirror Finish Dedicated Lighting a central Ceiling
Panels, Transom:	Stainless Steel with Titanium Gold Finish and Embossed Wooden pattern Finish
Car Door:	Embossing, Stainless Steel with Mirror Finish and Titanium Gold Finish
Handrail:	Titanium Gold Coated Stainless Steel Tube with Mirror finish (at 2 side panels)
Fan:	Cross Flow Fan
Flooring:	Designed by PVC tile with marble appearance

Optional Car Design



CR-n2



ceiling:	Mirror Finish + Dedicated Lighting
Panels, Transom and Car Door:	Stainless Steel with Mirror and Etching Finish Stainless Steel with Hairline Finish Titanium-Black
Handrail:	Stainless Steel with Hairline Tube (at 2 side panels)
Fan:	Cross Flow Fan
Flooring:	Designed by PVC tile with marble appearance

Car Doors



CR-n3



Ceiling:	Stainless Steel with Mirror Finish (Frame) LED Lighting with White Transparent Acrylic Board (Both Sides)	
Panels, Transom and Car Door:	Stainless Steel with Mirror Finish Stainless Steel with titanium-Bronze Finish Stainless Steel with Sandblast Finish	
Handrail:	Stainless Steel Plate with Hairline Finish (at 2 side panels)	
Fan:	Cross Flow Fan	
Flooring:	Designed by PVC tile with marble	





Ceiling Design Optional Car Design

CR-n4



Metal Paint (TE-f1)
Stainless Steel with Hairline Finish
Stainless Steel with Mirror Finish
Cross-Flow Fan
HR-a1
FX-k11
FX-g31
Designed by PVC (BD-C1)
Hard Aluminum Alloy
Stainless Steel with Hairline Finish

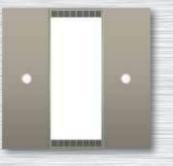


CE-e2

Arch-Shaped Part: Milky-White Acrylic Sheet

Flat Panel: Steel Sheet with Color Paint

Light: LED (White) + Downlight (3W, LED) Emergency Light (4.5W, LED)



CE-c1

Arch-Shaped Part: Milky-White Acrylic Sheet Flat Part:

Steel Sheet with Color Paint

Light: LED + Downlight (3W, LED) Emergency Light (5W, LED)



CE-c4

Flat Part: Milky- white Acrylic Sheet with the Crossed Triple Beam

Flat Panel: Steel Sheet with Color Paint

Light: LED (White)

Emergency Light (5W, LED)

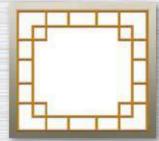


CE-c7

Flat Part: Milky-White Acrylic Sheet

Flat Panel: Steel Sheet with Color Paint

Light: LED (White) Emergency Light (5W, LED)



CE-e4

Frame Part: Stainless Steel with Hairline Finished

Stainless Steel with Mirror Finished Milky- White Acrylic Sheet

Light: LED (White) + Downlight (2W, LED) Emergency Light (4.5W, LED)



Note: Ceiling internal height will vary based on the ceiling types.

Standard Car Design:

Ceiling: (CE-e2)	Paint Finished Steel Sheet (TE-f1)
Front Panel, Transom & Car Door:	Stainless Steel with Hairline Finish
Side Panel & Rear Panel:	Paint Finished Steel Sheet
COB:	FX-k1
Fan:	Cross Flow Fan
Flooring:	Designed by PVC
Sill:	Hard Aluminum Alloy
Kick Plate:	Stainless Steel with Hairline Finish

Noted: Standard car is designed to meet the secondary decoration by customer Fujitec will provide steel sheet with standard gray colored rust proof paint only.

The total decoration weight (included marble flooring) will be informed to Fujitec when inquired.





Optional Standard

17. 18. **FX**-k1















Faceplate: (Swing Type) Stainless Steel with Hairline Finish

Indicator: Multicolor LCD Screen (7 inch)

Buttons:

Swing Type: Integrated Faceplate and Return-panel type







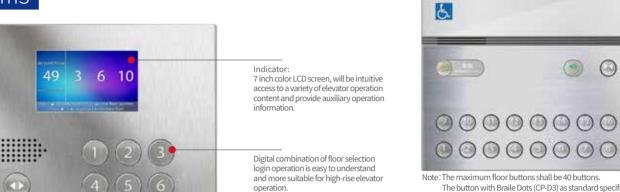


Faceplate: (Swing Type) Stainless Steel with Hairline Finish Indicator: Monochrome LCD Screen (7 inch)

Faceplate: (Swing Type) Stainless Steel with Hairline Finish Indicator: Multicolor LCD Screen (10.4 inch) Destination Floor Indicator: Multicolor LCD Screen (7 inch)

Buttons: Push buttons (Numerical keypad type)

FX-m3



FX-g31



Faceplate: (Swing Type) Stainless Steel with Hairline Finish

Indicator: Orange Dot-Matrix LED

Wall-mounted Type























Inserted Box Type













7 inch Multicolor LCD ▼16

For 3-GSO etc.



For 3-GSO etc.























FX-h41





FX-h42



FX-h52





















For 1-Car etc. For 2-Car etc.





Faceplate: Stainless Steel with Hairline Finish/ Aacrylic Resin

Indicator:

Orange Dot-Matrix LED Multicolor LCD Screen (4.2 inch) Monochrome LCD (4.1 inch)

Buttons: Push buttons

For 1-Car etc. For 2-Car etc.





Faceplate: Stainless Steel with Hairline Finish

Orange Dot-Matrix LED Multicolor LCD Screen (4.2 inch) Monochrome LCD (4.1 inch)

Push buttons

Hall Fixtures











Size (mm) L440x W90 x H8

Indicator LED

Lighting Color White

Face plate

Stainless Steel with Hairline Finish

Inserted Box Type



Size (mm)

L440 x W100 x H14.5

Indicator

LCD (4.3 inch)

Lighting Color Yellow

Face plate

Stainless Steel with Hairline Finish

Inserted Box Type



Size (mm)

L60 x W200 x H46

Lighting Color

Yellow

Base plate

Stainless Steel with Hairline Finish

Wall- mounted Type

FX-k82

Size (mm) L55x W422 x H46.5

Lighting Color

Yellow

Base plate

Stainless Steel with Hairline Finish

Omament- ring

Stainless Steel with Sandblast Finish Stainless Steel with Mirror Finish

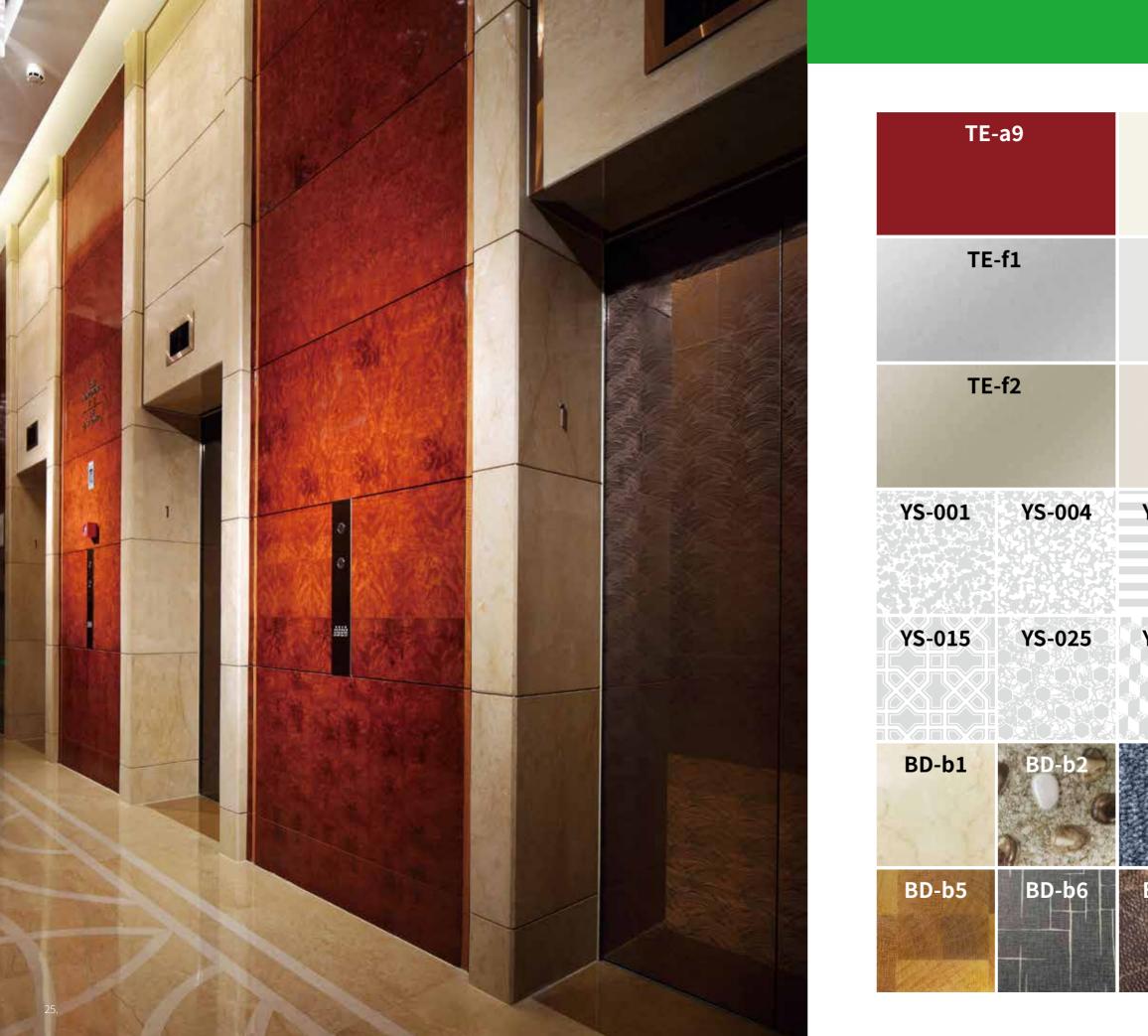
Inserted Box Type



Note: (Hall Button + Hall Lantern) combination without the Digital Hall Indicator is recommended when 3- GSO - 8- GSO* is operated with the Immediate Announcement System of a serving Car> function FLEX- NX (200 or 300).

(* GSO = Group Supervisory Operation)

Color Samples



TE-a7 Ceilings, Car Panels, Car Doors, Landing Doors and Jambs: Paint Note 1: The colors of TE-f1 and TE-f2 are optional. Note 2: Landing transom in not applied pained steel. * Actual colors may differ from the images. TE-b1 TE-b2 **YS-007 YS-008** Car Panels, Car Doors and Landing Doors: Stainless Steel with Etching Note: Landing jamb and landing transom are not applied stainless steel with etching. **YS-026** YS-059 BD-b3 BD-b4 Car Floor (Vinyl Tile) Standard Thckness: 2 mm BD-b2 Standard Thickness: 3 mm *The scale and color of an actual design differs from the images. BD-b7

Systems & Functions



1. Elevator Operation Control System

Control Systems	Details of the Systems		
For One Elevator: 1-Car Selective Collective Operation (Simplex)	Landing calls in the direction in which the elevator is traveling are served sequentially. After all the landing calls are served, landing calls in the opposite direction will be served. When there are no incoming calls, the elevator stops and stays at the last served floor.		
For Two Elevators in a Bank: 2-Car Selective Collective Operation (Duplex)	Two selective-collective-operation elevators work together in one group. Landing calls are served by either elevator that can respond first. When there are no calls, one will be on standby at the main floor; the other will stay at the last served floor.		
From Two to Eight Elevators in a group (Group Control Operation)	The operation of more than two elevators in a bank is controlled by a group supervisory system which calculates passenger waiting time in advance based on the actual Car and Hall calling and the accumulated traffic data, such as passenger travel patterns and passenger volume at each floor etc.		

2. Functions and Specific-Purpose Operations, etc.

	unctions and urpose Operations, etc.	Details	•: Standard / ■: Optional
	Alarm Buzzer	When the emergency button is pressed, the car-top-mounted buzzer will sound an alarm.	•
	Rescue Operation to the Nearest Floor	In the event that an elevator stops between floors, a safety circuit will automatically analyze the situation and slowly move the elevator to the nearest available floor.	•
	Automatic Releveling	In the event that an elevator floor isn't leveled with the landing floor, the Automatic Releveling function will initiate and make the elevator floor flush with the landing floor.	•
	Emergency Car Lighting	In the event of a power failure, a self-charging-battery-equipped emergency lighting system will light up the elevator for passenger safety and relief.	•
	Five-Way Intercom	An intercom for 5-way communication is installed in the elevator. It allows 4 remote telephones to communicate with the elevator; one on the car top, one in the pit, one in the machine room and one in the building-system control room.	•
Passenger-Safety Functions	Multi-Beam Sensor	A multi-beam sensor emits multiple infrared beams, which will scan at the high speed in the elevator door, forming an infrared beam barrier. If a single beam is interrupted, the sensor will stop the closing doors and reopen them.	•
	Multi-Beam Sensor with Mechanical Safety Edge	A multiple-beam sensor can be incorporated in mechanical safety edges of elevator doors.	•
	Night-Time Self-Checking Operation	During the night time when the elevator doesn't receive any car and hall calls, the system will move the elevator and check the mechanical brake conditions automatically.	•
	Open Door Warning	If a passenger tries to forcibly open the doors while the elevator is in operation, the warning device will sound an alarm.	•
	Unintended Car Movement Protection (UCMP)	The Unintended Car Movement Protection system prevents elevator movement from the landing floor, while passengers are entering and getting off the elevator.	•
	Car Door Anti Stripping Device	It can prevent passengers from falling into the hoistway when the door is opened in the non- unbcking area, and further ensure the safety of elevator passengers.	•
	Impact Resistant Door System	The impact resistance of the landing door system is further strengthened, and the risk of falling into the hoistway caused by the impact of the landing door system is effectively prevented, further ensuring the safety of elevator related personnel.	•

The above functions may change without prior notice.

Systems & Functions

-	unctions and Irpose Operations, etc.	Details	•: Standard / ■: Optional	
	Anti-Nuisance Function	1) For elevators with three or more landings, when three or more car calls are registered at the same time, or when four or more car calls are registered in an extremely short period of time, the system will automatically cancel the activated car calls. 2) For elevators with five or more landings, when an elevator loaded with 100 kg or less receives four or more car call registrations, the system will cancel all the activated registrations.	•	
	Auto Adjustment of Door Open Time	This function automatically adjusts the door-hold open time (dwell time) at each floor depending on passengers' hall- and car- call registration situations.	•	
	Automatic Return to Main Floor (for 1-Car & 2-Car & Group Control Operation)	When an elevator does not receive any car- or hall- calls for a certain period of time, the Automatic Return to Main Floor function makes the elevator go to the lobby or a predetermined floor and waits in standby for passengers to board.	•	
	Door Nudging	If the car doors are held open over a given period of time, the Door Nudging function will close them slowly with an audible alarm.	•	
Efficient- Operation Functions	Auto-Separation after Elevator Failure (for Group Control Operation)	When an elevator under group control operation fails to operate normally, it will be separated from the elevator group so as not to affect the overall group elevator performance.	•	
	Load Bypass	When a traveling car is fully loaded, it will bypass floors where hall calls are registered. Those hall calls will be assigned to another available elevator. The served floors shall be >2 floors.	•	
	Overload Warning	When a car becomes overloaded, the warning alarm will sound. The elevator doors will not close until the overloaded state is resolved.	•	
	Reverse-Direction Car-Call Cancellation	In the event that a passenger tries to register a car call that is behind the car's current travelling direction, the elevator system will regard it as a nuisance call and ignore it in order to maintain the elevator service efficiency.	•	
	Wrong Car-Call Register Cancellation	In case a passenger presses the wrong car call button, this mistake can be cancelled by pushing the same button twice.	•	
	Door Open Holding Button (On COB)	In order to meet the demand of loading and unloading goods, a door opening extension button is installed on the operation panel in the car. Pressing this button can keep the door opening time for 3 minutes.		
	Arrival Chime (In Car)	When a car arrives at a destination floor, an arrival chime will sound softly.	•	
	Attendant Operation	By using attendant-operation buttons inside a car operating board's cabinet, authorized personnel can register car calls for in-car passengers. In addition to monitoring incoming hall calls, the attendant decides the car travel direction and operates the car doors with priority service for in-car passengers.	•	
Passenger-	Automatic Voice Announcement System (VONIC)	A computerized voice system provides passengers with timely information about car directions, car arrivals, door opening and closing, and emergencies, etc. At the customer's request, announcements in other languages can be added.	•	
Comfort Functions	Plasmacluster™ Ion Generating Device (IONFUL)	Plasmacluster Ion Generating Device to be built into a car's ventilation unit creates clean air for passenger comfort by disinfecting germs, odor molecules, bacteria, viruses, and allergens in the elevator.	•	
	Visual Display on Car Operating Board	Informing on an elevator's current condition, a visual display on the car operating board will provide passengers with timely text messages such as "OVERLOADED", "EMER. OPERATION", "PLEASE EXIT THE ELEVATOR." etc,	•	
	Visual Display on Landing Fixture	Informing on an elevator's current condition, a visual display on the landing fixture will provide waiting passengers with timely text messages such as "OVERLOADED", "EMER. OPERATION", etc.	•	

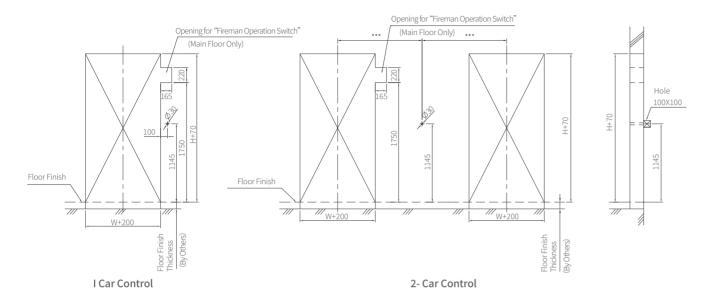
	Functions and urpose Operations, etc.	Details	•: Standard / ■: Optional
Energy- Saving Functions	Automatic Fan and Light Control	If an elevator receives no car- and hall- calls within a certain period of time, its ventilation fan and lights will turn off automatically.	•
Saving runctions	Parking Operation	When an elevator is shifted to Parking Operation mode, the elevator will move to the pre-assigned floor and park with its doors closed, and car lights and fan turned off.	•
	Battery-Powered Automatic Landing Operation (LANDIC)	In the event of a power failure, a compact battery power source will move the car to the nearest available floor.	-
	Door Opening Failure Rescue Operation	When an elevator fails to open the doors at a landing floor, it will move to the next available floor and open them.	•
Specific-Purpose	Earthquake Rescue Operation (WAVIC)	When a seismic sensor has detected a seismic wave (the secondary seismic wave), the elevator(s) will be shifted to rescue operation mode and automatically move to the nearest available floor for passenger evacuation.	•
Operations	Fire Operation	In the event of a fire, the Fire Operation mode will automatically take an elevator directly to an refuge floor and immobilize it there. (One refuge floor at the terminal floor)	•
	Fireman Operation	Under automatic operation, when the Fireman's switch is on, the car will immediately cancel all the calls and run to the refuge floor. The elevator responds to the call in the car only, which is used for special fire fighting operation.	-
	Independent Operation	By turning on the Independent Operation buttons (EXCL) inside a car operating board's cabinet, the elevator only responds the car-calls, and does not respond the hall-calls.	•
Equipment for Building Security, etc.	CCTV-Camera Cables	To meet the needs of video capture or digital signal transmission such as surveillance cameras in the car, the elevator is equipped with dedicated transmission cables from the COP to the car, which can respond to various transmission schemes according to the needs of the building party.	•
	Building-Management-System (BMS) Interface	Through a purpose-built interface, a building management system can receive up-to-date elevator operation data.	•

The above functions may change without prior notice.

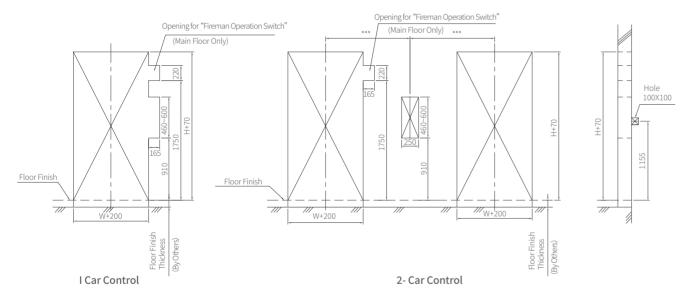
Planning

Related Data

Standard Specification (Wall-Mounted Type)



Optional Specification (Inserted Box Type)



Relevant Dimensions

Capacity (kg)	Speed (m/s)	Opening Type	Car Inside A x B (mm)	Opening W x H (mm)	Two units paralleled Hoistway X x Y (mm)	Machine Room Size MX x MY x MH (mm)	Pit Depth P (mm)	Overhead Height OH (mm)
	3.0		(1111)	(111111)	4500 x 2300	4500 x 3600 x 2600	3100	4910
	3.5	-			4500 x 2300	4500 x 3600 x 2600	3100	4910
	4.0			4500 x 2300	4500 x 3600 x 2600	3320	5190	
1050	5.0	2CO	1600 x 1500	900 x 2100	5100 x 2350	5100 x 3940 x 3400	3490	5400
1000	6.0			900 X 2100	5100 x 2350	5100 x 3940 x 3400	3680	5700
	7.0	-			5600 x 2500	5600 x 4850 x 3400	4950	6630
	8.0	1			5600 x 2500	5600 x 4850 x 3400	5570	7590
	3.0				4900 x 2300	4900 x 3600 x 2600	3100	4910
	3.5	1			4900 x 2300	4900 x 3600 x 2600	3100	4910
	4.0	1			4900 x 2300	4900 x 3600 x 2600	3320	5190
1200	5.0	2CO	1800 x 1500	1100 x 2100	5100 x 2350	5100 x 3940 x 3400	3490	5400
	6.0			1100 X 2100	5100 x 2350	5100 x 3940 x 3400	3680	5700
	7.0	1			5600 x 2500	5600 x 4850 x 3400	4950	6630
	8.0	1			5600 x 2500	5600 x 4850 x 3400	5570	7590
	3.0				5300 x 2300	5300 x 3600 x 2600	3100	4910
	3.5	1			5300 x 2300	5300 x 3600 x 2600	3100	4910
	4.0	1			5300 x 2300	5300 x 3600 x 2600	3320	5190
1350		2000 x 1500	2000 x 1500 1100 x 2100	5500 x 2380	5500 x 3940 x 3400	3490	5400	
	6.0	1	2000 X 1000		5500 x 2380	5500 x 3940 x 3400	3680	5700
	7.0				5600 x 2500	5600 x 4850 x 3400	4950	6630
	8.0]			5600 x 2500	5600 x 4850 x 3400	5570	7590
	3.0			5300 x 2500	5300 x 3800 x 2600	3100	4910	
	3.5]			5300 x 2500	5300 x 3800 x 2600	3100	4910
	4.0				5300 x 2500	5300 x 3800 x 2600	3320	5190
1600	5.0	2CO	2000 x 1700	1100 x 2100	5500 x 2580	5500 x 4140 x 3400	3490	5400
	6.0				5500 x 2580	5500 x 4920 x 3400	3680	5700
	7.0				5600 x 2700	5600 x 5050 x 3400	4950	6630
	8.0				5600 x 2700	5600 x 5050 x 3400	5570	7590
	3.0				5300 x 2800	5300 x 4100 x 2600	3100	4910
	3.5			1100 x 2100	5300 x 2800	5300 x 4100 x 2600	3100	4910
	4.0				5300 x 2800	5300 x 4420 x 2600	3320	5190
2000	5.0	2CO	2000 x 2000		5500 x 2880	5500 x 5220 x 3400	3490	5400
	6.0]			5500 x 2880	5500 x 5220 x 3400	3680	5700
	7.0]			5600 x 3000	5600 x 5350 x 3400	4950	6630
	8.0				5600 x 3000	5830 x 6190 x 3400	5570	7590

Notes: 1. The data shown above may vary based on elevator specification arrangement.

^{2.} Refer to the Work Done by Others for the Acceptable Inclination of Hoistway's Vertical Centerline.

^{3.} The pressure relief openings (constructed by others) for reducing the noise in the car and elevator entrances,

⁽especially, single hoistway) might be required at Pit and Over-Head in hoistway, please consult preliminarily with FUJITEC.

^{4.} In case for 2 units or more units in the same hoistway, the pre-inquiry is neccessary.

Work Done by Others

1. Elevator Machine-Room and Hoistway Environment

Temperature of Machine Room and Hoistway	Temperature of machine room and hoistway shall be kept from 5 °C (41 °F) to 40 °C (104 °F).
	1. When a temperature reaches at 40 °C (104 °F), the relative humidity does not go beyond 50%.
Relative Humidity	2. In the year's most humid month(s), relative humidity shall be kept lower than 90 % and the temperature lower than 25°C (77°F).
	3. Dew condensation prevention measures shall be taken, if there are the possibilities that condensation form inside and on electrical equipment.

2. Electric Power Source

Type of Power Supply	Three-Phase Power Supply for Elevator Driving Machine Single-Phase Power Supply for Lighting Equipment
Allowable Error of Voltage Value	The allowable error of voltage value is 7 % above and below the rated voltage.

3. Acceptable Inclination of Hoistway's Vertical Centerline

Hoistway's Vertical Length	Centerline's Tilt away from the Plumb Line (unit: mm)
30 meter or less	0 to 25 mm or less
More than 30 meters to 60 meters or less	0 to 35 mm or less
more than 60 m	0 to 50 mm or less

4. Work done by Others

The following items are in the scope of other contractors' work, not covering all items done by them.

For Hoistway

1.	Construct solid-state, fire-proof elevator hoistway.
2.	Cut out landing walls for Fujitec's installation of elevator operating fixtures and elevator equipment.
3.	Do wall finishing work by filling cement between jambs and landing walls.
4.	Do wall finishing work by filling cement between landing fixtures and landing walls.
5.	Give water-proofing and drainage treatment in elevator pit including the installation of pumping equipment.
6.	Install space divider screens between respective elevators in a hoistway pit.
7.	Install steel separator beams at regular vertical intervals in a hoistway.
8.	When hoistway is constructed with bricks, put steel lintels in their walls for Fujitec's installation of rail brackets. The steel lintels must be completely fixed inside the walls. The vertical height of the lintel is required to be 300 mm or more. For details, see the relevant drawings.
9.	When an elevator traveling distance from a floor to the next is more than 11 m, make an opening on the hoistway wall between the floors and install emergency exit doors in the opening for passenger evacuation.
10.	It is advised that there is no human access to the space below the hoistway pit.
11.	When the bottom of a hoistway pit is deeper than the required level, add backfill concrete up to the required level.
12.	Provide and install a pit ladder based on the layout drawings.
13.	Provide and install all of electricity supply apparatuses (inclusive of pipes, leads, wires, etc.) from the building's electricity supply system to the hoistway, landing floors and Fujitec-designated locations.
14.	Provide and install electrical outlets in the hoistway.
15.	Install lighting equipment of 30 watt or more at 7-meter intervals inside the hoistway with 0.5-meter clearance at the top and bottom of the hoistway. The lighting intensity is required to be 50 lux or more at the car-top working platform and at the 1-meter high position above the pit bottom.

For Machine Room

	1.	Construct solid-state, fire-proof machine room.
	2.	Provide and install a power switching / distributing board in the machine room.
	3.	Install and lay electrical pipes, wires, and leads in the machine room. They shall be extended from the power switching / distributing board to the controller, machine, and other electrical equipment.
	4.	Provide and install all of electricity supply apparatuses (inclusive of pipes, leads, wires, etc.) on various routes from the building's electricity supply system to the machine room and Fujitec-designated locations.
	5.	Install lighting equipment in the machine room. The lighting intensity on the machine room's floor is 200 lux or more.
	6.	Install air ventilator(s) and/or air conditioner(s) in order to keep the temperature of the machine room between 5 °C (41 °F) and 40 °C (104 °F).
	7.	Provide and install electrical outlets in the machine room.
	8.	Install fire-proof entrance doors in the machine room.
	9.	Take a noise reduction measure, if it is required.
	10.	Install smoke detector, if it is required.
	11.	Make cutouts and holes in the machine room.
	12.	Construct machine room floor of which 1-square-meter area can bear the load of 700 kgs.
	13.	Make holes in the walls of a machine room for Fujitec's installation of machine support beams and fill concrete into the gap between the walls and the fixed beams.
	14.	After the installation of electrical pipes, wires, and leads, etc. on the machine room floor, lay lightweight concrete and finish the floor surface with dust-resistant material.
	15.	Make an appropriate size of opening on the roof or the sidewall of a machine room in order for Fujitec to carry in elevator machine and other equipment.
	16.	Install machine lifting hooks and / or steel beams on the ceiling slabs of a machine room. The required lifting load capability is stated on the relevant installation drawings.
	17.	Install windows and louvers in order to let in daylight into the machine room.
	18.	If a person's entry into the machine room needs a ladder or stairs, the installation and fixation of it or them is required.
	19.	In case the machine room has two or more floors and a distance between each floor is more than 500 mm, install a ladder or stairs between the floors. Guardrails shall be provided and installed on the upper floor(s) for the prevention of a person's fall.
_		

Others

1.	Ground-fault interrupter and current leakage alarm are required to be protected against current-harmonic distortion.
2.	Lay building's telecommunication lines 500 mm away from the electric feeder lines for elevator system.
3.	Remove corroded metal materials from the machine room and the hoistway.
4.	Protect the machine room and the hoistway against hazardous gas.
5.	Prevent dust from accumulating in the hoistway and the machine room.
6.	Provide a storage room in order to stock elevator parts and installation materials.
7.	Do not place any tools and materials not related to elevators in the hoistway and the machine room.



1 2 4 5 7 8 9 10

3 6

- 1 New York Times Tower, New York, USA
- 2 Wangjin SOHO, Beijing, China
- 3 China World Trade Center, Beijing, China
- 4 HSBC UK Headquarters, London, UK
- 5 The Cullinan, Hong Kong, China
- 6 VIA 57 West, New York, USA
- 7 Shangri- La Hotel, Yiwu, China
- 8 1717 Broadway Courtyard & Residence Inn by Marriott, New York, USA
- Guizhou Great Hall of the People, Guiyang, China
- O Snowland Project, Zhangjiakou, China



Fujitec Global Operations



Ohio Plant (USA)



Langfang Plant (China)



Korea Plant





Taiwan Plant (China)



Big Wing (Group Headquarters in Japan, Elevator Plant) India Plant



Singapore Plant





North & South America

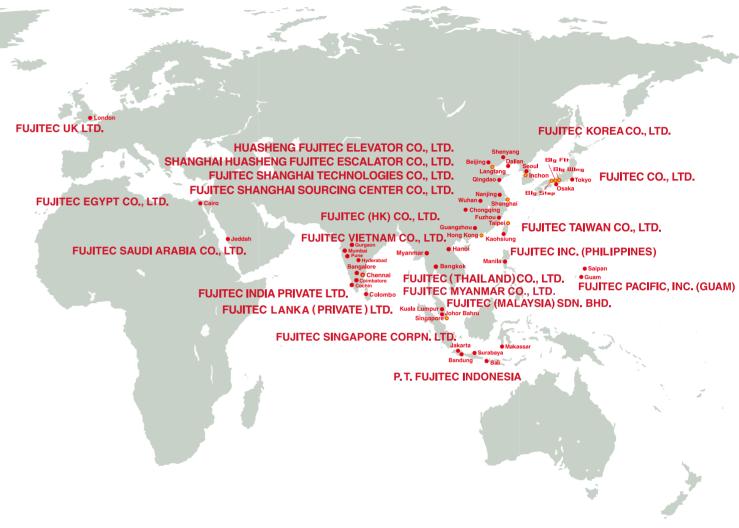
FUJITEC URUGUAY

FUJITEC ARGENTINA S. A.

FUJITEC AMERICA..INC. FUJITEC CANADA..INC. FUJITEC VENEZUELA C.A. FUJITEC ARGENTINA S.A. FUJITEC URUGUAY S.A.

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